ARO-FORCE

AF0840 Series Pumps

40:1 Ratio, 8" Air Motor, 2-Ball Lower End







(Model shown w/ball valve regulator)

DIMENSIONS	
A ¹ in (mm)	45.65 (1159.43)
B in (mm)	22.59 (573.84)
C in (mm)	12.66 (321.59)

¹ For models without ball valve regulator subtract 2.08 in (52.83 mm)

Pump Specifications			
Ratio	40:1		
Stroke (double acting)	6" (15.24 cm)		
Material Inlet	1" NPT(F) 2" NPT(M)		
Material Outlet	1" NPT(F)		
Air Inlet (female)	1/2" NPT(F)		
Air Inlet Pressure Range psi (bar)	30 - 120 (2.1 - 8.3)		
Fluid Pressure Range psi (bar)	1200 - 4967 (82.2 - 342.6)		
Max Cycles/Minute	70		
Displacement/Cycle cu in (cm3)	14.5 (237.6)		
Cycles/gal (L)	15.9 (4.2)		
Flow @ 60 Cycles gpm (L/min)	3.7 (14.0)		
Noise Level @ 60 psi dBA	86.8		
Weight* lb (kg)	68.1 (30.9)		
Container Suitability	Remote Mounting		
*Estimated weight. Contact Technical Support for exact v	veight.		



342.6)	
	•





Spray Transfer and

Extrusion Supply

Materials

Oils Coatings Paint Chemicals



2-Ball Lower End Style

- · Excellent for low- to mediumviscosity materials up to 100,000 cPs.
- · Fluid delivery up to 18.1 gpm (68.6 L/min)

Plunger Material	Upper Packings	Lower Packings	Lower Pump Model	Pump Service Kit			
Lower Pump Model Material – 300 Series SS w/ Tungsten Carbide Seat							
17-4 Stainless Steel w/ Hard Chrome	UHMW-PE	UHMW-PE	66300-C4D	637305-C43			
17-4 Stainless Steel w/ Hard Chrome	Glass Filled PTFE	Glass Filled PTFE	66300-34D	637305-343			
17-4 Stainless Steel, Ceramic Coated	UHMW-PE	UHMW-PE	66300-C4G	637305-C43			
17-4 Stainless Steel w/ Hard Chrome	UHMW-PE/Glass Filled PTFE (Staggered)	UHMW-PE	66300-P4D	637305-P43			
	Material – 300 Series SS 17-4 Stainless Steel w/ Hard Chrome 17-4 Stainless Steel w/ Hard Chrome 17-4 Stainless Steel, Ceramic Coated 17-4 Stainless Steel w/	Packings Material – 300 Series SS w/ Tungsten Carbide Se 17-4 Stainless Steel w/ Hard Chrome 17-4 Stainless Steel w/ Hard Chrome 17-4 Stainless Steel, Ceramic Coated 17-4 Stainless Steel, UHMW-PE 17-4 Stainless Steel w/ UHMW-PE/Glass Filled	Packings Packings Material – 300 Series SS w/ Tungsten Carbide Seat 17-4 Stainless Steel w/ Hard Chrome 17-4 Stainless Steel w/ Hard Chrome 17-4 Stainless Steel, Ceramic Coated 17-4 Stainless Steel, UHMW-PE 17-4 Stainless Steel, UHMW-PE 17-4 Stainless Steel w/ UHMW-PE/Glass Filled	Packings Packings Model Material – 300 Series SS w/ Tungsten Carbide Seat 17-4 Stainless Steel w/ Hard Chrome 17-4 Stainless Steel w/ Hard Chrome 17-4 Stainless Steel, Ceramic Coated 17-4 Stainless Steel, UHMW-PE UHMW-PE 66300-C4D 17-4 Stainless Steel, UHMW-PE UHMW-PE 66300-C4G 17-4 Stainless Steel w/ UHMW-PE/Glass Filled UHMW-PE 66300-P4D			

^{**}Add "-1" to Model No. for Ball Valve Regulator

RECOMMENDED ACCESSORIES













67445-3 Muffler Kit

66334-B Wet-Sol Packing Lubricant

23644-400 ARO-Stop Valve

67136 Floor/Follower Plate Adapter

67442 Ball Valve Regulator

637489 Universal Air Motor Service Kit



