INSTALLATION AND SERVICE **INSTRUCTION SHEET**

FLEX 6 MODELS

59895 59899 59922 59896 59990 59923 59897 59920 59924 59898 59921 59925

> RELEASED: 4-27-94 REVISED: 1-16-04

(REV. 02)

INSTALLATION INSTRUCTIONS

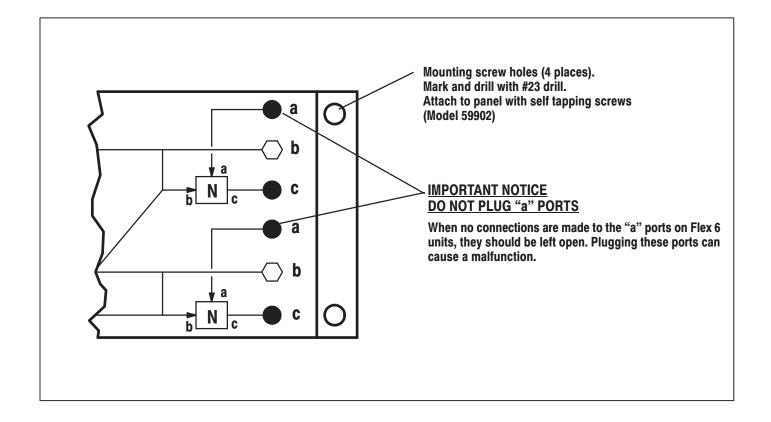
Operating Pressure Range 50 - 125 p.s.i.g. (3.4 - 8.6 bar) Operating Temperature Range . . . 32° - 160° F (0° - 71° C) **Recommended Filtration** 40 micron or better

Not required or recommended

Moisture: For maximum repeatability of timing functions, a dry air supply is recommended.

SERVICE INSTRUCTIONS

- Before replacing a Flex 6 unit, check all input signals to be sure that their pressures equal the supply pressure.
- Repair all leaks that would contribute to a pressure loss.
- Make sure all connections are to original design specifications.
- Flex 6 units are not field repairable. Replace with a new unit.



PN 58999-1



